

5-AXIS CNC PIPE BENDINGMACHINE BLM

Manufacturer: BLM
Type: Dynamo MR200
Year: 07/2003
Price: on request



TECHNICAL SPECIFICATIONS

Bending capacity:

Tube R=45 kg/mm2:

Min. 4 mm
Max. 18 x 1,5 mm

Tube R = 35kg/mm2:

Min. 4 mm
Max. 20 x 1,2 mm

Tube Brass / Alu / Copper:

Min. 4 mm
Max. 25,4 x 1,2 mm

Positioning speed X-axis:

2000 mm/sec.

Bending speed Y-axis:

400°/sec.

Rotation speed Z-axis:

900°/sec.

Rotation speed Q-axis:

100°/sec.

Positioning speed T-axis:

500 mm/sec.

Controller:

Cybelec DNC 80

Tube feeder/bunker:

BLM CAR 35

Max. tube diameter feed:

35 mm

Max. tube length feed:

2000 mm

Hydraulic pressure:

120 bar

Country of origin

Italy

Machine LxWxH:

mm

Machine weight:

3000 kg