

## 5-AXIS CNC PIPE BENDINGMACHINE BLM

**Manufacturer:** BLM  
**Type:** Dynamo MR200  
**Year:** 07/2003  
**Price:** on request



## TECHNICAL SPECIFICATIONS

**Bending capacity:**

**Tube R=45 kg/mm2:**

Min. 4 mm  
Max. 18 x 1,5 mm

**Tube R = 35kg/mm2:**

Min. 4 mm  
Max. 20 x 1,2 mm

**Tube Brass / Alu / Copper:**

Min. 4 mm  
Max. 25,4 x 1,2 mm

**Positioning speed X-axis:**

2000 mm/sec.

**Bending speed Y-axis:**

400°/sec.

**Rotation speed Z-axis:**

900°/sec.

**Rotation speed Q-axis:**

100°/sec.

**Positioning speed T-axis:**

500 mm/sec.

**Controller:**

Cybelec DNC 80

**Tube feeder/bunker:**

BLM CAR 35

**Max. tube diameter feed:**

35 mm

**Max. tube length feed:**

2000 mm

**Hydraulic pressure:**

120 bar

**Country of origin**

Italy

**Machine LxWxH:**

mm

**Machine weight:**

3000 kg