



Kadijk 6
8531 XD
E-mail: sales@valkmachines.com
http://www.valkmachines.com

CNC HSG GRINDER DÖRRIES SCHARMANN

Manufacturer: Dörries Scharmann

Type: HSC 200

Year:

Price: on request



CNC High Speed Tip Blade Grinder Dörries Scharmann

6-axis controlled

Grinding diameter: Ø 1.500 mm Grinding length: 100 - 2.000 mm

X-axis travel: 2.000 mm Z-axis travel: 650 mm

B-axis travel: +20° / -20° (Swifel grinding wheel)

U-axis travel: 150 mm (Dresser)

Grinding wheel: Ø 800 mm (max)

Grinding width: 1" - 3"

Grinding wheel speed: 300 - 2.000 Rpm

Grinding wheel stroke: 650 mm

Feed grinding stroke: 0,01 - 5.000 mm/min.

Grinding wheel power: 30 kW

Workpiece weight max: 1.000 kg

Workpiece spindle speed: 100 - 6.000 Rpm

Stroke of table: 2.000 mm

Feed table stroke 0,01 - 5.000 mm/min.

Rotor chucks for: - CFM-56-7B / CFM-3

- CF6-50 / LM2500 / LM6000 - CF6-80A / CF6-80C2 / CF680E1

- LM1600

Featured with aot: - CNC laser probe (Y-axis)

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- CNC tailstock (W-axis)
- Compressor Master Rotor
- Rotor balancing table
- 2x Dome camera's inside housing
- Grinding wheels
- Dustcollector
- Full housing
- Full documentation

Country of origin: Germany
Machine weight: 35.000 kg





Kadijk 6 Telephone: 8531 XD E-mail: Lemmer The Netherlands Internet:

Telephone: +31(0)514 562 904
E-mail: sales@valkmachines.com
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TECHNICAL SPECIFICATIONS

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